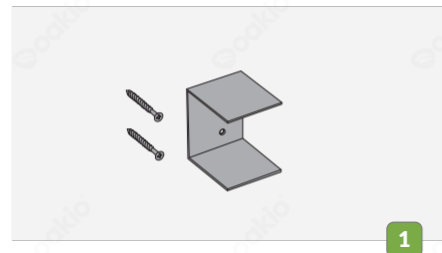
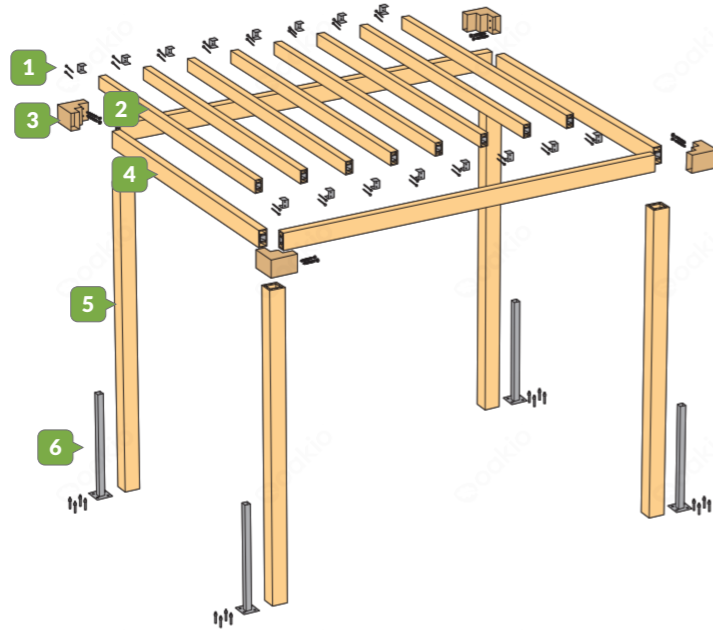


Read All Section Before You Install

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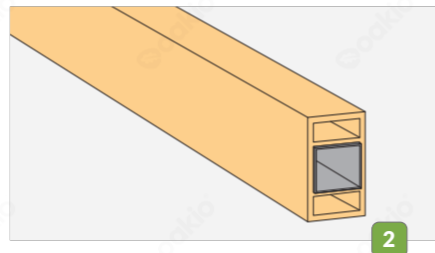
Matching Accessories



1

Clips

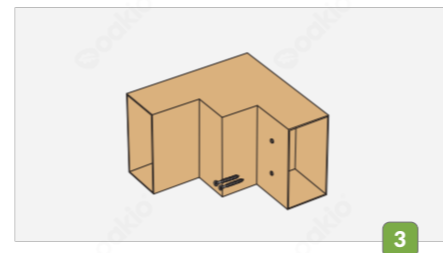
Quantity: 16 pieces
Size: 60x60x1000mm



2

WPC Blade

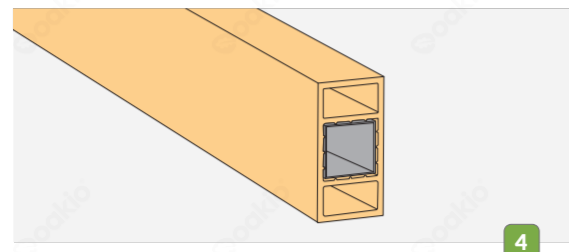
Quantity: 8 pieces
Size: 120x70x2840mm



3

Piercing Bolt

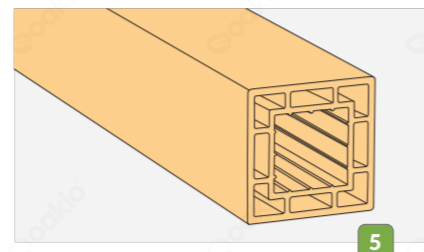
Quantity: 4 pieces



4

Long WPC Beam

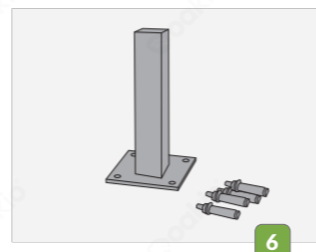
Quantity: 2 pieces
Size: 160x80x3700mm



5

Short WPC Beam

Quantity: 2 pieces
Size: 160x80x2700mm



6

WPC Post

Quantity: 4 pieces
Size: 150x150x2800mm

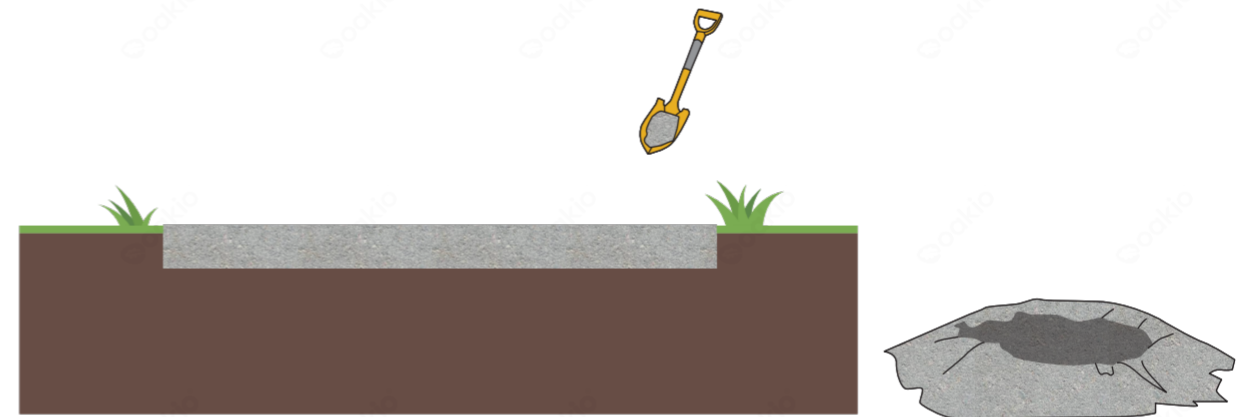
Post Mount

Quantity: 4 pieces
Size: 60x60x1000mm

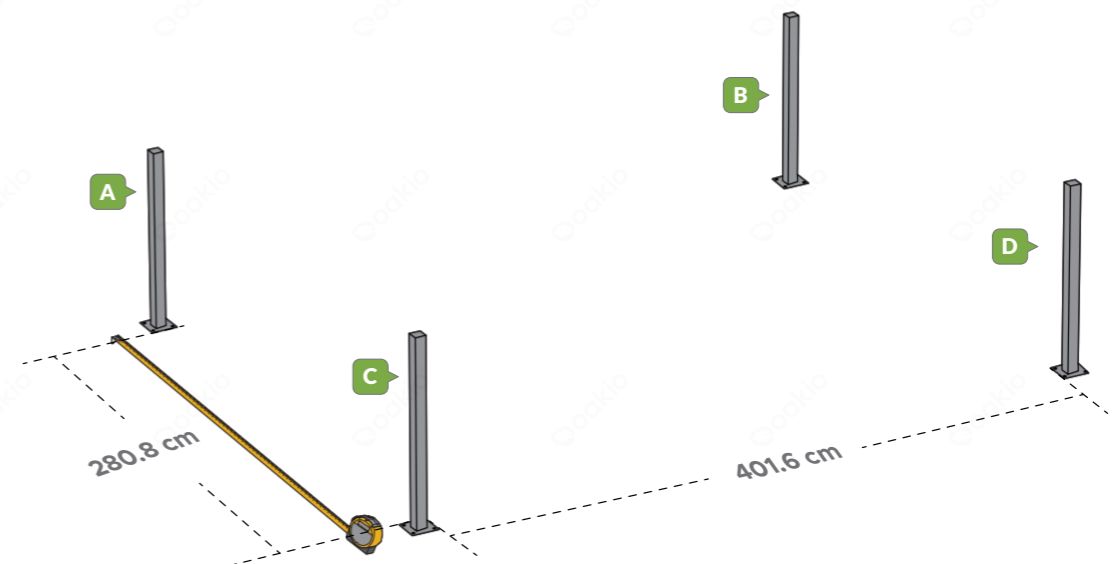
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- 1 Stabilize soil by using cement. Stabilization will result in strengths much stronger than the original soils.



- 2 Determine the location of the first post as **A**. Mark the position 401.6cm horizontally from **A** as **B**. And then mark the position 280.8cm vertically from **A** as **C**. Finally, mark the position of **D** at the vertical 280.8cm of **B**.



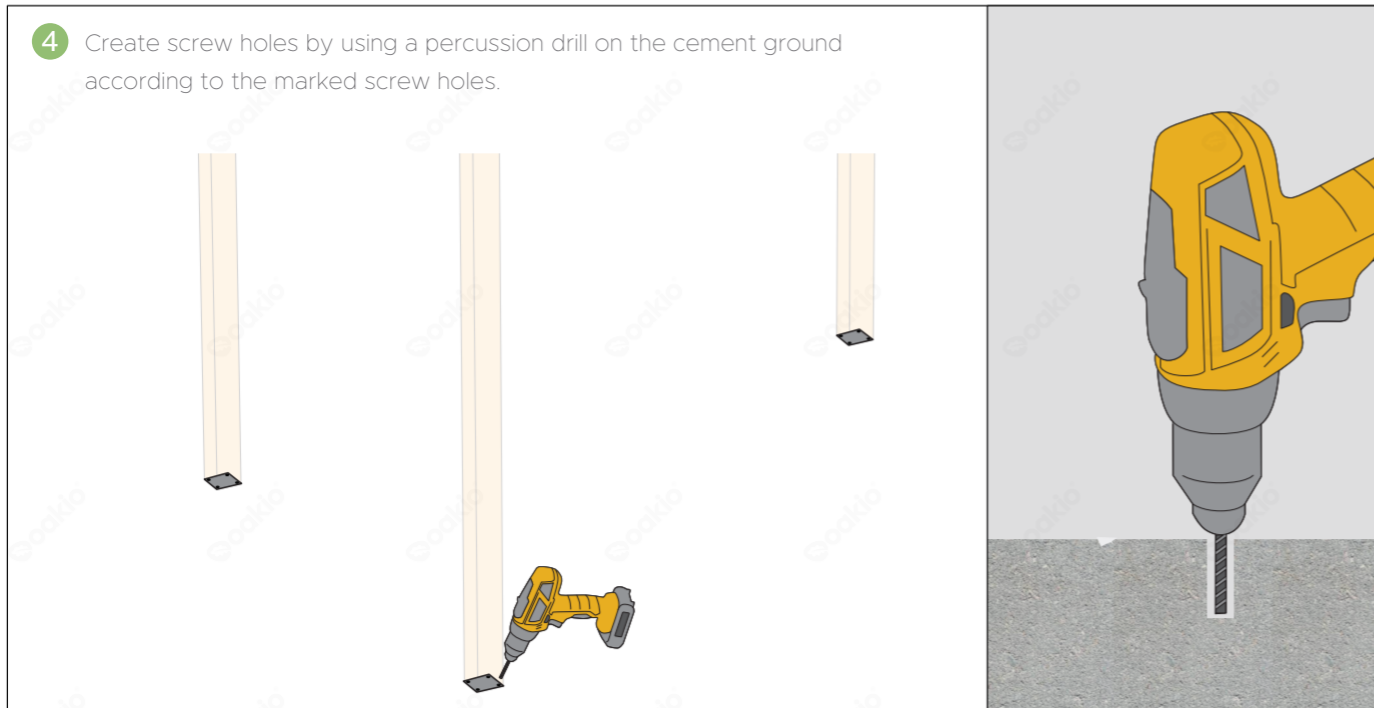
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3 Mark the screw holes at the bottom of each post.



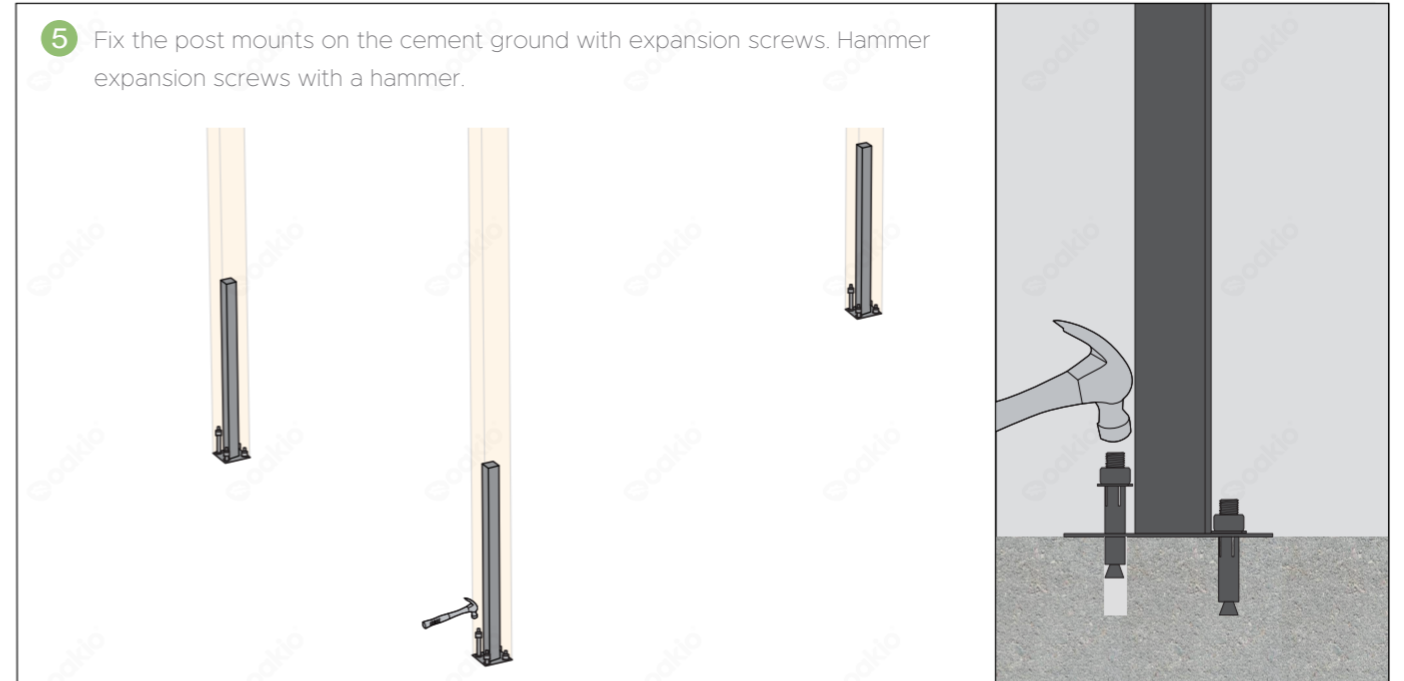
4 Create screw holes by using a percussion drill on the cement ground according to the marked screw holes.



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5 Fix the post mounts on the cement ground with expansion screws. Hammer expansion screws with a hammer.



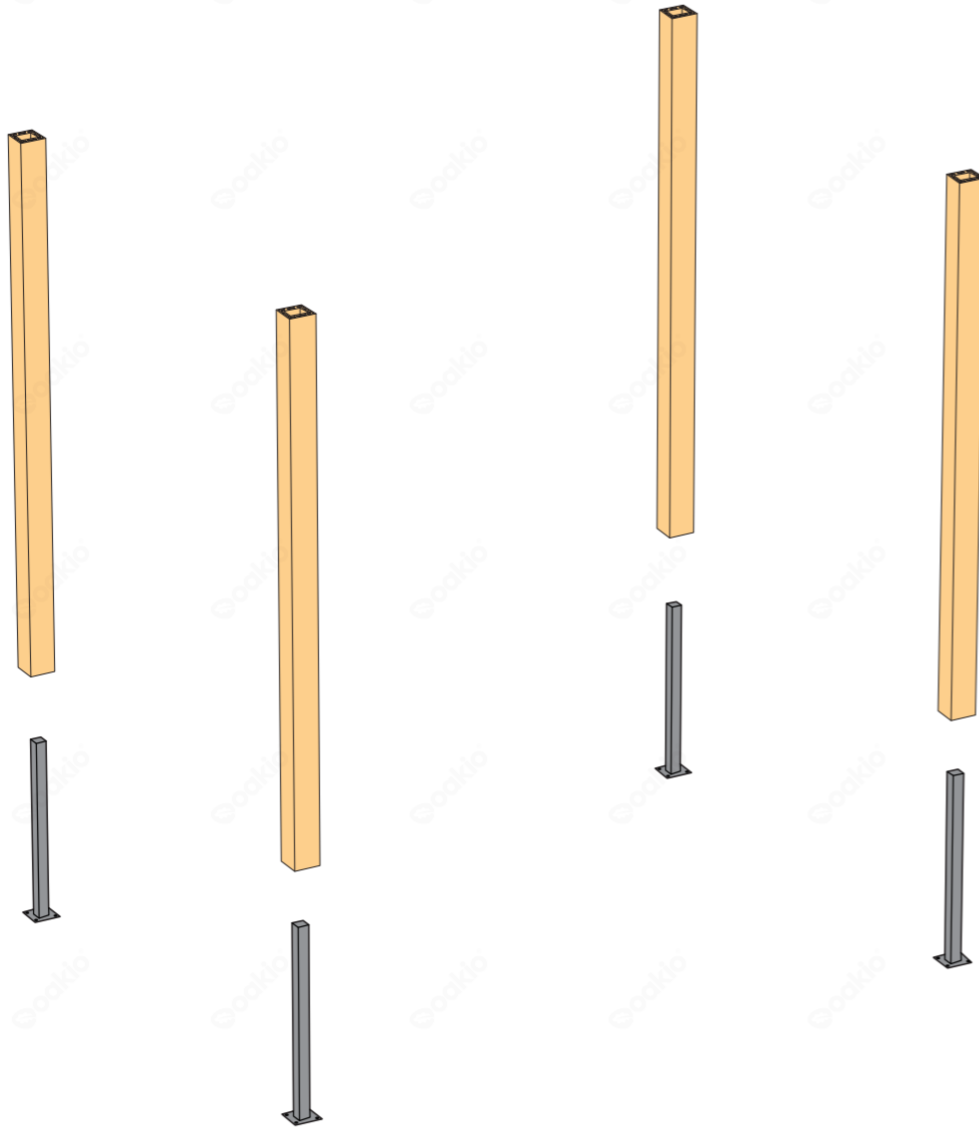
6 Take a spanner to tighten the nut of the expansion screw.



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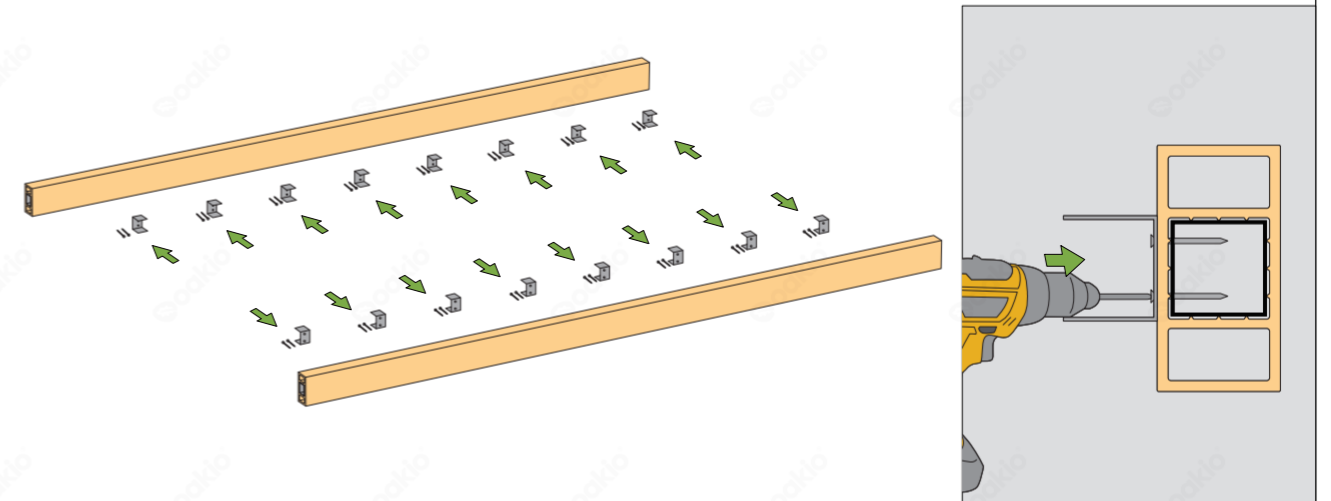
- 7 Insert the WPC post. Be sure that it is completely vertical and straight.



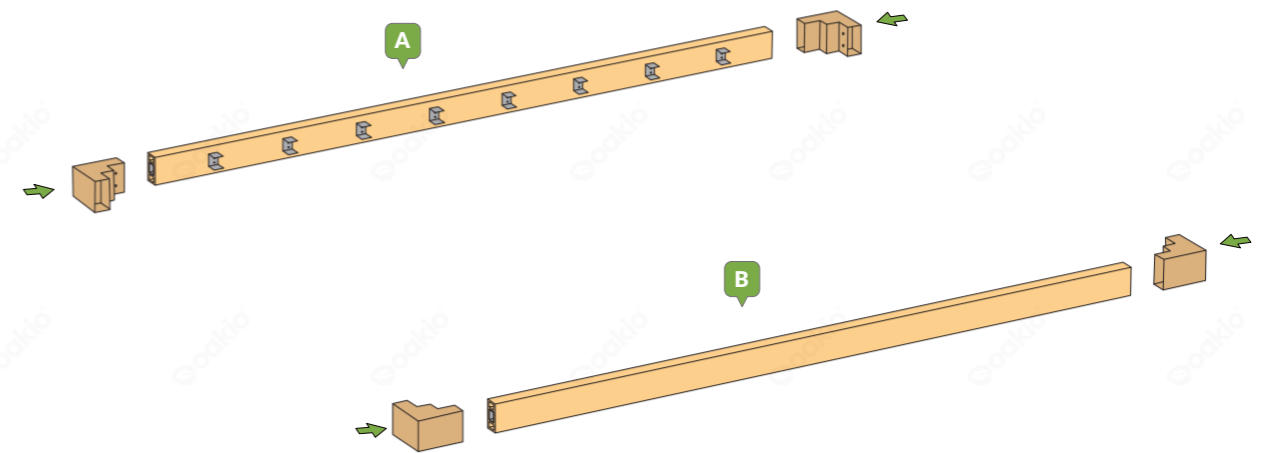
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- 8 Fix the U-clip on the beam with 2 drill-tail screws. A long beam requires 8 sets of U-clips and screws. The other long beam is installed in the same way. (The beam needs to be pre-drilled in advance, and the pre-drilled holes must pass through the inside aluminum at the same time.)



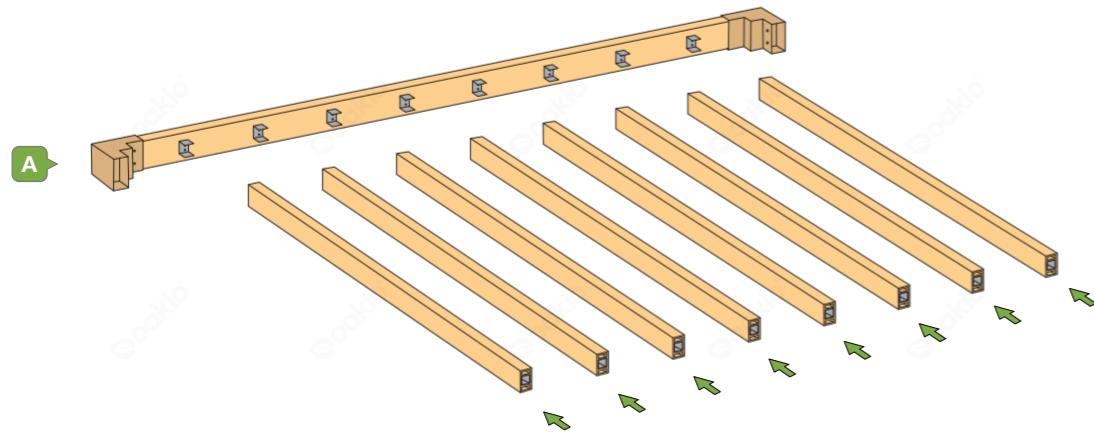
- 9 Insert the beam connector into the ends of the long beam. Another long beam is installed in the same way.



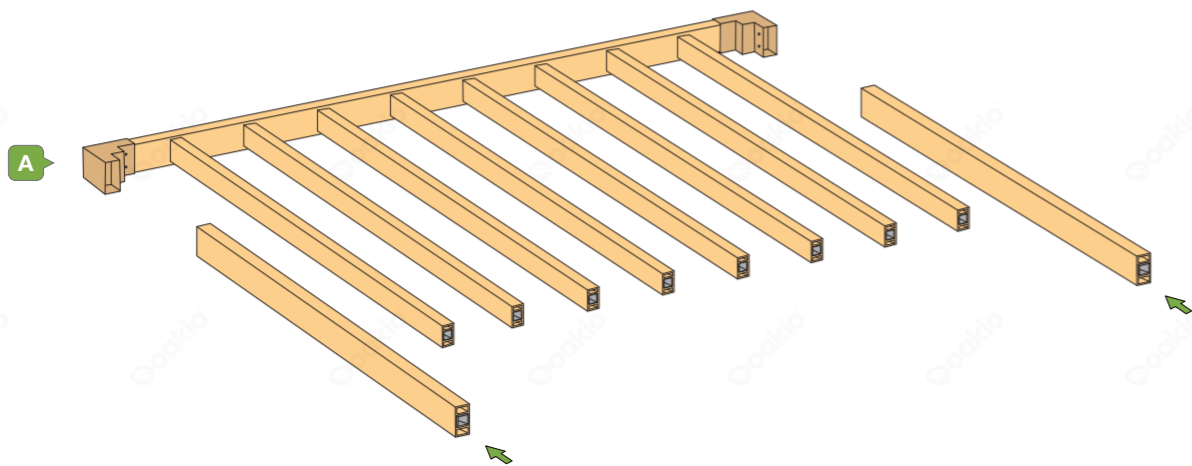
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- 10 Embed one end of the 8 blades into the U-clips.



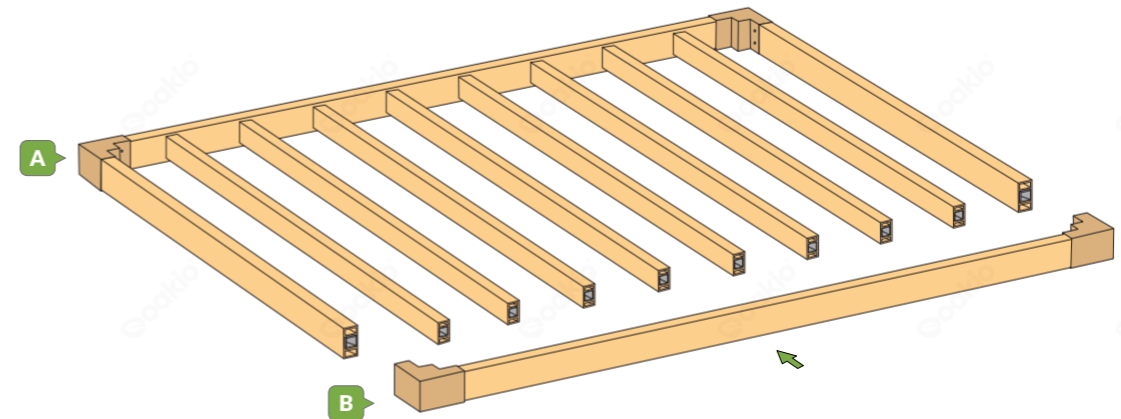
- 11 Insert the short beams into the connectors.



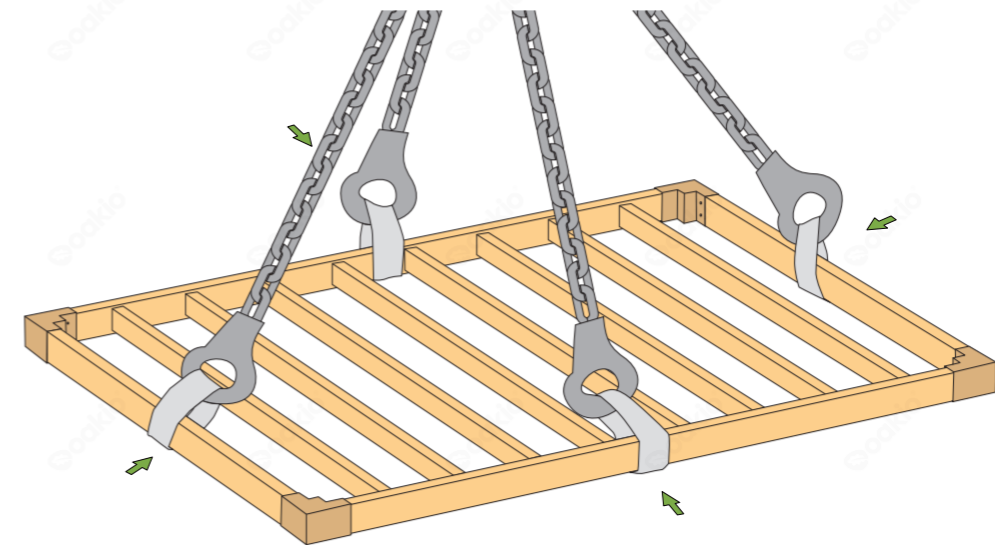
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- 12 Repeat step 10 to complete the installation of another long beam and its connectors. Combine the assembled long beam with set B from step 12 to form a complete pergola top frame.



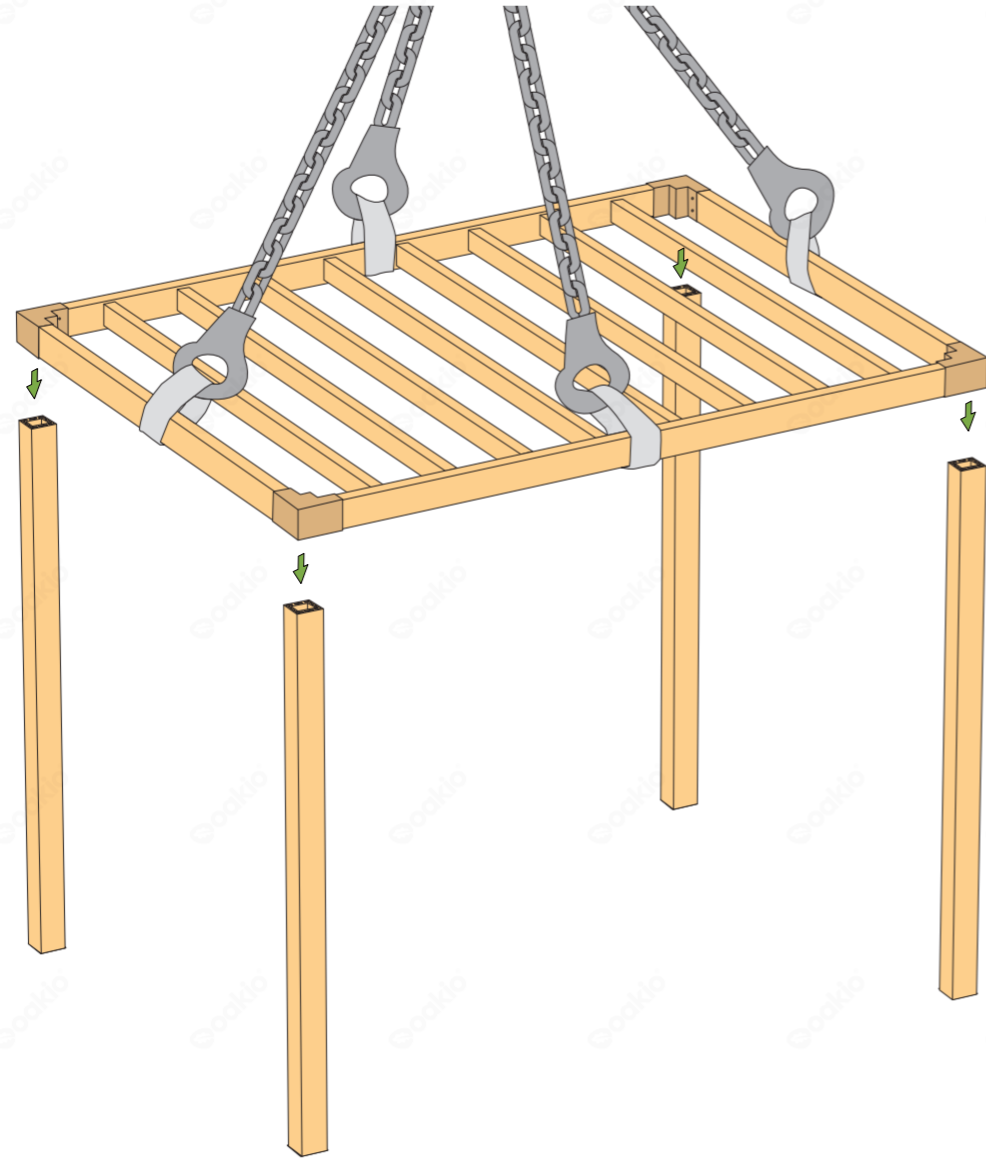
- 13 Lift the frame with a hoist so that the four connectors in the frame can be embedded in the posts.



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- 14 Thread the two piercing bolts through the two holes in the post to secure the post and beam.



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- 15 The final step is to secure the beams and connectors with screws.

